

Vipros Programming Manual

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Vipros Programming Manual
1 PROGRAMMING BASICS PROCESS FROM DIAGRAM TO PARTS Diagram Programming Registering program* into NC I Pressing START button Parts PROGRAMMING Diagram First quadrant o n *9*o *o* o X-X f=F H=t- 0-Y Work clamp Diagram-First quadrant of X, Y coordinate system UNIT OF MEASUREMENT FOR PROGRAMS All dimensions for programs are based on units of 0.01 mm (millimeters) or 0.001"(inches). Program

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Amada Nc9ex Control Manual
PROGRAMMING PROCEDURE 1. Determining punching method 2. Determining positions of workclamps NOTICE I Before changing the workclamp position, press and illuminate the MANUAL button on the main control panel. If the workclamp position is changed in the NC mode other than MANUAL, the workclamp position may

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